

# Exploration of Heat-Driven Ejector High-Temperature Heat Pumps

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## Abstract

Heat-driven ejector heat pumps use a supersonic ejector as a thermo-compressor to replace the mechanical compressor. Supersonic ejectors have many advantages in high-temperature heat pump (HTHP) applications, including high operating temperature tolerance, no need for lubrication, low maintenance, and low cost. The coefficient of performance of ejector HTHPs could be improved by selecting binary fluids with unique thermodynamic properties. Although supersonic ejectors have been widely used in refrigeration systems, their application in spaces and water heating is limited. This study explores the theoretical potential of ejector HTHPs with a sink temperature of 100°C–130°C and a lift temperature of 10°C–30°C. Ejector HTHPs were evaluated with single-fluid ejectors (SFEs) and binary-fluid ejectors (BFEs). A comprehensive, geometry-free theoretical model of BFEs was developed to predict the theoretical maximum entrainment ratios. HFE7500 and R718 (water) were selected as working fluids for SFEs and BFEs. SFEs operating with R718 provided a higher coefficient of performance of ejector HTHPs than SFEs operating with HFE7500 and BFEs. This study preliminarily demonstrates the technical potential of ejector HTHP applications in recovering moderate-temperature heat sources.

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*Keywords:* Ejector, High temperature heat pump, binary fluid, COP;

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## 1. Introduction

High-temperature heat pumps (HTHPs) have great potential to improve energy efficiency and reduce CO<sub>2</sub> emissions by replacing gas-fired boilers for industrial process heating. Many HTHPs under development and case demonstrations operate with electricity-driven vapor compression cycles, as reported by International Energy Agency (IEA) Annex 58. A basic configuration of HTHPs working with a vapor compression cycle is shown in Fig. 1(a), in which a mechanical compressor is used to lift the pressure of the refrigerant vapor (Process 1→2). The compressor is the main component in electric-driven HTHPs, accounting for 48.2%–

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57.3% of the total cost of 100 kW HTHPs using R245fa [1]. Corresponding to a high sink temperature ( $T_{\text{sink}} > 100^{\circ}\text{C}$ ) in HTHPs, the high pressure and temperature of refrigerants challenge state-of-the-art compressor technologies in the following ways:

- Risk of wet compression: Emerging refrigerants with a low global warming potential (GWP), such as R1336mzz(Z), have a saturated vapor curve with a positive slope ( $\frac{dT}{ds}$ ), requiring internal heat exchangers to provide substantial superheating of suction vapor [2].
- Overheating of compressors: Auxiliary cooling technology and components are used in HTHPs to effectively control the temperature of compressors, such as the vapor injection technique with an economizer [3].
- Availability of lubricant oils: High temperature and pressure challenge the thermal stability of lubricant oil and its material compatibility with refrigerants and sealing materials [4].
- Limited drop-in operation with alternative refrigerants: Mechanical compressors have complex designs, infrastructure, and process controls [5], making it difficult to operate with various refrigerants.

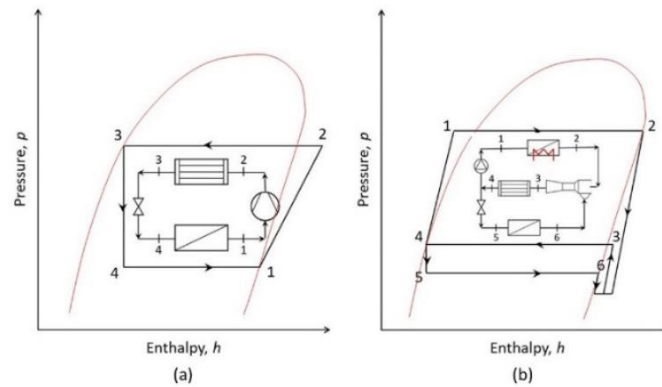


Fig. 1. Schematic of thermodynamic cycles of HTHPs.  
(a) Mechanical compressor and (b) ejector thermocompressor.

These challenges associated with electric-driven HTHPs could be alleviated by using heat-driven heat pumps [6]. Heat-driven heat pumps use thermal chemical and physical processes, such as adsorption or absorption HTHPs and transformers; thermal engines, such as Stirling engines and Vuilleumier engines; thermal acoustic coupling effects [7]; and thermo-compressors. The ejector-based HTHP is a typical heat-driven heat pump that uses a supersonic ejector as a thermo-compressor, which replaces the mechanical compressor in a conventional vapor compression cycle, as shown in Fig. 1(b). Primary fluid (PF), at high temperature and pressure (state point 2), accelerates into a supersonic flow and creates a vacuum in the suction chamber of the ejector, which entrains the secondary fluid (SF), at low temperature and pressure (state point 6), into the ejector. PF and SF mix, and the pressure of mixed PF-SF is sequentially lifted to a moderate level (state point 3) through a normal shock wave and a diffusing process. Supersonic ejectors are desirable in HTHPs because of their simple structure, high reliability, low cost, and low maintenance (without moving parts) [8-10]. Furthermore, the ejector could operate with a wide range of refrigerants via drop-in replacement [11], and it is scalable to large systems and multi-stage systems at high temperatures. For example, a steam ejector used in a thermal power plant, driven with a PF at 4.33 MPa and 350°C, could upgrade the low-pressure SF from 1.152 MPa and 400°C to 1.3 MPa and 366°C [12].

Supersonic ejectors in heat-driven refrigeration applications have been extensively studied, and they are attractive for using available waste heat [13] and solar thermal energy [14]. However, few studies have examined ejector-based heat pumps. The technical barriers in ejector-based heat pumps are a low heating cycle coefficient of performance (COP), a small pressure lift ratio, and poor performance under off-design conditions. Theoretically, a low heating cycle COP of ejector heat pumps could be addressed by replacing a single fluid with a binary-fluid pair (i.e., a PF and SF with unique thermal properties) [15]. The heating cycle COP of heat pumps with a binary-fluid ejector (BFE) is approximate to [16, 17]

$$COP_{HP} = 1 + \omega \frac{\Delta h_{SF}}{\Delta h_{PF}} \approx 1 + \omega \frac{h_{lv,SF}}{\Delta h_{sh,PF} + h_{lv,PF}} \quad (1)$$

where  $h_{lv,PF}$  and  $h_{lv,SF}$  are the latent heat of evaporation of the PF and the SF, respectively.  $\Delta h_{sh,PF}$  is the increased sensible heat of the PF in the high-temperature evaporator (HTE). The entrainment ratio,  $\omega$ , is defined as the ratio of mass flow rates of the SF and PF, denoted by  $\dot{m}_{SF}$  and  $\dot{m}_{PF}$ .

$$\omega = \frac{\dot{m}_{SF}}{\dot{m}_{PF}} \quad (2)$$

Equation (1) shows that choosing an SF with a larger  $h_{lv}$  than PF, and a PF-SF pair yielding a large  $\omega$  in BFEs, could significantly increase  $COP_{HP}$  [18]. Previous theoretical research demonstrated that, for an ejector heat pump water heater with  $\Delta T_{sink} = 65^\circ\text{C}$ , using a binary-fluid pair of HFE7500 and water,  $\frac{h_{lv,SF}}{h_{lv,PF}} \approx 25.1$ , and neglecting  $\Delta h_{PF}$ , the heating cycle COP could reach 2.0 with a low entrainment ratio of 0.1 [16].

This study explored the technical potential of supersonic ejectors for heat-driven HTHPs operated with  $T_{sink} = 100^\circ\text{C}$ – $130^\circ\text{C}$  and  $\Delta T_{lift} = 10^\circ\text{C}$ – $30^\circ\text{C}$ . The single-fluid ejector (SFE) and BFE were theoretically evaluated for the performance of HTHPs. The entrainment ratios of SFEs and BFEs were theoretically predicted with a comprehensive, geometry-free model of an ejector. HFE7500 and R718 (water) are selected as the working fluids for SFE or BFE. The performance of ejectors and ejector HTHPs are investigated for various working conditions.

## 2. Thermodynamic Model of Heat-driven Ejector HTHPs

A heat-driven ejector HTHP essentially consists of a HTE, a low-temperature evaporator (LTE), an ejector (EJT), a condenser (COND), a separator (SEP), an expansion valve, and a circulation pump, as shown in Fig. 2(a). In Fig. 2, “1, 2, 3, . . .” and “i, ii, iii, . . .” denote the state points in the system-level loop of the HTHP and the component-level process within the EJT, respectively. The working fluid loops are as follows:

- 1→2, the liquid PF evaporates in the HTE;
- i(2)→iii, the high-pressure PF steam accelerates into a supersonic flow and creates a vacuum in the suction chamber of the EJT;
- iii→vi←v, PF and SF mix in the constant section of the mixing chamber of the EJT;
- vi→vii, the supersonic flow of the mixed PF-SF flows through a normal shock wave;
- vii→viii, the subsonic flow of the mixed PF-SF diffuses in the diffuser section of the EJT;
- 3(viii)→4, the mixed PF-SF vapor condenses in the COND;
- 4→5 and 5→6, the liquid PF and SF are separated in the SEP;
- 5→1, the liquid PF is pumped to the HTE;
- 6→7, the liquid SF throttles in the expansion valve;
- 7→8, the SF evaporates in the LTE.
- iv(8)→v, the SF vapor accelerates into a sonic flow within the EJT.

The EJT in the investigated ejector HTHP could be an SFE or BFE, depending on the selected PF and SF. For the BFE, the separation of PF-SF in the SEP could be a gravity-driven process for an immiscible fluid pair with a large difference in density, or a thermal-driven fractional condensation process for a miscible fluid pair with a large difference in normal boiling point [19]. In this study, a gravity-driven separator was employed for the binary-fluid pair of HFE7500 and R718, as discussed in the following section. If the same working fluid is selected for the PF and SF, the BFE is reduced to the SFE, and the SEP is not needed.

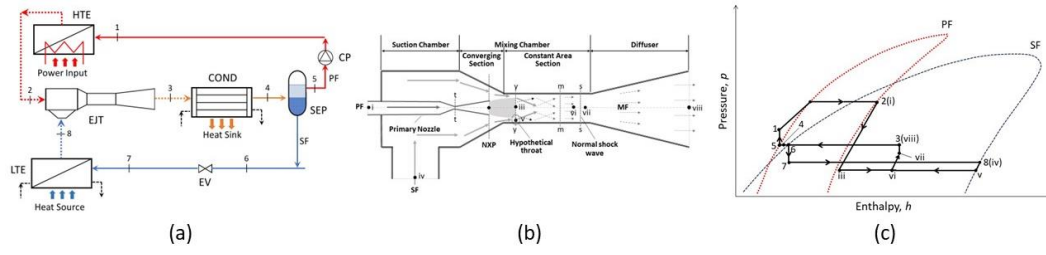


Fig. 2. Schematic of a heat-driven ejector HTHP.

(a) System configuration, (b) gas-dynamic process within an ejector [20], and (c) pressure–enthalpy diagram.

### 2.1. Thermodynamic Model of an Ejector HTHP

A thermodynamic model of a two-stage BFE HPWH was developed by applying the mass and energy conservation for each component, as summarized in Table 1 [16, 20, 21]. The operating parameters specified for the ejector-drive HTHPs include the sink temperature,  $T_{\text{sink}}$ , the source temperature,  $T_{\text{source}}$ , and the driven temperature,  $T_{\text{HTE}}$ .  $T_{\text{sink}}$  is the temperature of heat delivered by HTHPs, and  $T_{\text{sink}} = T_{\text{COND}}$ .  $T_{\text{source}}$  is the temperature of waste heat available for HTHPs, and  $T_{\text{source}} = T_{\text{LTE}}$ . The lift temperature of HTHP,  $\Delta T_{\text{lift}}$ , is defined as

$$\Delta T_{\text{lift}} = T_{\text{sink}} - T_{\text{source}} = T_{\text{COND}} - T_{\text{LTE}} \quad (3)$$

The system-level performance of an ejector HPWH was evaluated by its heating cycle COP,  $\text{COP}_{\text{HP}}$ , given as

$$\text{COP}_{\text{HP}} = \frac{Q_{\text{COND}}}{Q_{\text{HTE}}} \approx 1 + \frac{Q_{\text{LTE}}}{Q_{\text{HTE}}} \quad (4)$$

where  $Q_{\text{COND}}$  is the thermal capacity of the ejector HTHP, which equals the released heat of the mixed PF-SF discharged from the ejector.  $Q_{\text{HTE}}$  and  $Q_{\text{LTE}}$  are the heat input in the HTE and the LTE, respectively.

Table 1. The mass and energy equations in the thermodynamic model of the BFE HTHP

Components	Working fluid	Mass equations	Energy equations	Thermal properties equations
HTE	PF	$\dot{m}_1 = \dot{m}_2 = \dot{m}_{\text{PF}}$	$Q_{\text{HTE}} = \dot{m}_1(h_2 - h_1)$	$h_2 = h(\text{PF}, T_2, x = 1)$ $T_2 = T_{\text{HTE}}$ $h_1 = h_5$
LTE	SF	$\dot{m}_7 = \dot{m}_8 = \dot{m}_{\text{SF}}$	$Q_{\text{LTE}} = \dot{m}_8(h_8 - h_7)$	$h_8 = h(\text{SF}, T_8, x = 1)$ $T_8 = T_{\text{source}}$ $T_8 = T_{\text{sink}} - \Delta T_{\text{lift}}$ $h_7 = h_6$
EJT	PF-SF	$\dot{m}_3 = \dot{m}_2 + \dot{m}_8$	$\dot{m}_3 h_3 = \dot{m}_2 h_2 + \dot{m}_8 h_8$	—
COND	PF-SF	$\dot{m}_4 = \dot{m}_3 = \dot{m}_2 + \dot{m}_8$	$Q_{\text{COND}} = \dot{m}_2(h_3 - h_{4,\text{PF}}) + \dot{m}_8(h_3 - h_{4,\text{SF}})$	$h_{4,\text{PF}} = h(\text{PF}, T_4, x = 0)$ $h_{4,\text{SF}} = h(\text{SF}, T_4, x = 0)$ $T_4 = T_{\text{sink}}$
SEP	PF-SF	$\dot{m}_5 = \dot{m}_{\text{PF}}$ $\dot{m}_6 = \dot{m}_{\text{SF}}$	—	$h_5 = h_{4,\text{PF}}$ $h_6 = h_{4,\text{SF}}$
EV	SF	$\dot{m}_7 = \dot{m}_6$	—	$h_7 = h_6$
CP	PF	$\dot{m}_1 = \dot{m}_5$	$W = \frac{1}{\eta_{\text{PM}}} \frac{\dot{m}_5(p_1 - p_5)}{\rho_5}$ and $\eta_{\text{PM}} = 0.5$ $h_1 = h_5 + \frac{W}{\dot{m}_1}$	$\rho_5 = \rho(\text{PF}, T_5, x = 0)$ $p_5 = p(\text{PF}, T_5, x = 0)$ $p_1 = p(\text{PF}, T_1, x = 0)$ $T_5 = T_4$

For the investigated ejector HTHP with a specified thermal capacity, the mass flow rates of the PF and SF were predicted by a theoretical model of the BFE. The comprehensive, geometry-free model predicted the

optimized performance of ejectors under specified operating parameters of HTHPs. The theoretical model was developed based on the gas-dynamic equations and the conservation equations [22, 23]. Detailed information of the theoretical model of the BFE was reported in previous publications [20, 21]. The theoretical model of the BFE was solved with the real properties of working fluids using the Engineering Equation Solver (EES, F-Chart software). The model predicted the theoretical maximum value of  $\omega$  for an ejector operated under on-design conditions [21]. It is assumed that

- The isentropic efficiencies of ejector components in the theoretical model include 0.92 for the primary nozzle, 0.86 for the secondary nozzle, 0.95 for the mixing chamber, and 0.81 for the diffuser [15];
- The PF and SF entering the ejector are saturated vapor at  $T_{HTE}$  and  $T_{LTE}$ , respectively; and
- The critical backpressure of the ejector is the saturated vapor pressure of the mixed PF-SF (in a two-phase condition) at  $T_{COND}$ .

### 3. Working Fluids for Heat-driven Ejector HTHPs

The performance of an ejector is closely related to the ejector's backpressure, which equals the saturated vapor pressure of the working fluid in the COND. For an ejector with a fixed geometry, its optimum performance could be achieved under on-design conditions, which require the backpressure to be no larger than the ejector's critical backpressure. For the heat-driven ejector HTHPs in this study, high normal boiling points corresponding to low saturated vapor pressure at  $T_{sink}$  were prioritized in selecting the working fluids. Additional considerations in selecting binary-fluid pairs included the following:

- The PF has a much larger molecular weight ( $MW$ ) than the SF for a high entrainment ratio of BFEs;
- The SF has a much larger latent heat of evaporation for a high COP of HTHPs; and
- The PF and SF are immiscible and have significant different density for gravity-driven separation; or the PF and SF have a significant difference in normal boiling point ( $NBP$ ) for thermal separation.

HFE7500 and R718 were selected as the working fluids, as described in Table 2. HFE7000 is a hydrofluoroether (HFE) with a relatively low GWP and zero ozone depletion potential. HFEs are nonflammable fluids with low toxicity, are chemically inert, and have high-temperature stability [24]. HFEs are considered to be third-generation refrigerants to replace chlorofluorocarbons, hydrochlorofluorocarbons, and hydrofluorocarbons [25].

R718 is a natural refrigerant that has been extensively used in ejector-based refrigeration systems. The challenges of using R718 in HTHPs are high compression ratio, large adiabatic coefficient, and low vapor density. Therefore, large-scale multi-stage compressors with intermediate cooling are required in conventional HTHPs. R718 is an ideal working fluid for ejector HTHPs because of the large latent heat of evaporation, high critical temperature, and relatively low vapor pressure at  $T_{sink}$ .

Table 2. Working fluids for heat-driven ejector HTHPs

Fluid	Formula	$MW$	$NBP$ (°C)	$T_{cr}$ (°C)	$P_{cr}$ (MPa)	$h_W^*$ (kJ/kg)	GWP	Group
HFE7500	$C_9H_5F_{15}O$	414	128.4	261.0	1.55	84.0 at 140°C	90	HFE
R718	$H_2O$	18	99.97	373.9	22.064	2,333.0 at 70°C	0	Natural

### 4. Performance of Heat-driven Ejector HTHPs

The investigated ejector HTHP was operated with  $T_{sink} = 100^\circ\text{C}$ – $130^\circ\text{C}$  and  $\Delta T_{lift} = 10^\circ\text{C}$ – $30^\circ\text{C}$ . The temperature difference for heat transfer in the COND and the LTE was neglected. The inlet of the SF and the discharged PF-SF mixture for the ejector were saturated vapor at  $T_{LTE}$  and  $T_{COND}$ , respectively. The inlet of the PF is saturated vapor at the operating temperature of  $T_{HTE}$ , which is a variable parameter in a range of  $190^\circ\text{C}$ – $260^\circ\text{C}$ . The maximum pressure of HTE,  $P_{HTE,max}$ , is 4.7 MPa for R718 and 1.5 MPa for HFE7500. The theoretical model of the ejector predicted the entrainment ratio,  $\omega$ , with the inlet and outlet conditions of the working fluids. The performance of the ejector HTHP was evaluated with a unit mass flow rate of PF (1 kg/s), which corresponds to an SF mass flow rate of  $\omega$  kg/s.

#### 4.1. BFEs and BFE HTHPs

The BFE operated with HFE7500 as the PF and R718 as the SF. Figure 3 shows the component-level performance of BFEs,  $\omega_{\text{BFE}}$ , and the system-level performance of BFE HTHPs,  $COP_{\text{HP}}$ , under various  $T_{\text{HTE}}$  and  $\Delta T_{\text{lift}}$ . For a specified  $\Delta T_{\text{lift}}$ ,  $\omega_{\text{BFE}}$  increased as  $T_{\text{HTE}}$  increased until  $\omega_{\text{BFE}}$  reached its maximum value,  $\omega_{\text{BFE,max}}$ ; after that, further increasing  $T_{\text{HTE}}$  significantly reduced  $\omega_{\text{BFE}}$ . The existing optimum temperature of HTE,  $T_{\text{HTE,opt}}$ , for  $\omega_{\text{BFE,max}}$  was consistent with previous experimental and theoretical results of SFEs in heat-driven refrigeration systems [26] and ejector heat pump water heaters [20, 27].  $T_{\text{HTE,opt}}$  is related to the critical points of the PF,  $T_{\text{cr}}$ , as the thermal physical property of the PF significantly deteriorates near its critical point. For HFE7500 with  $T_{\text{cr}} = 261.0^\circ\text{C}$ ,  $T_{\text{HTE,opt}} = 240^\circ\text{C}$ . For a specified  $T_{\text{sink}}$ ,  $\Delta T_{\text{lift}}$  had no obvious effects on  $T_{\text{HTE,opt}}$  because  $\Delta T_{\text{lift}}$  was only related to the inlet condition of the SF. The trends of  $COP_{\text{HP}}$  vs.  $T_{\text{HTE}}$  and  $\Delta T_{\text{lift}}$  were similar to those of  $\omega_{\text{BFE}}$ , indicating that  $\omega_{\text{BFE}}$  dominated the performance of ejector HTHPs. For  $T_{\text{sink}} = 120^\circ\text{C}$ , as  $\Delta T_{\text{lift}}$  increased from  $10^\circ\text{C}$  to  $30^\circ\text{C}$ ,  $\omega_{\text{BFE,max}}$  decreased from 0.12 to 0.05, and  $COP_{\text{HP,max}}$  decreased from 2.14 to 1.43.

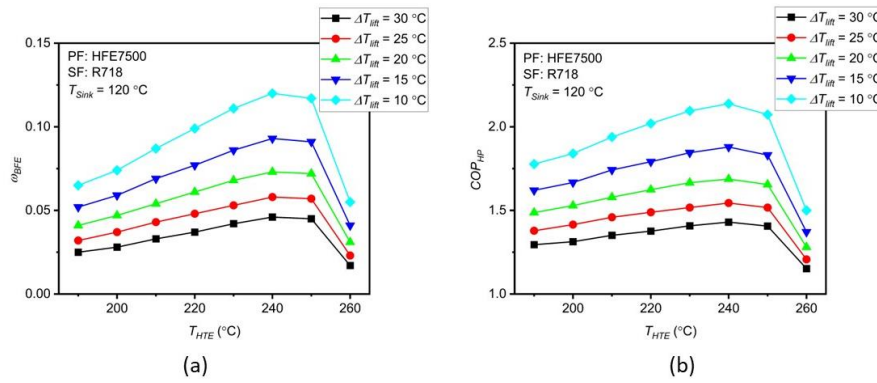


Fig. 3. Typical performance of BFEs and BFE HTHPs. (a) Entrainment ratio and (b) COP.

Figure 4 shows  $\omega_{\text{BFE,max}}$  and  $COP_{\text{HP,max}}$  vs.  $\Delta T_{\text{lift}}$  with various  $T_{\text{sink}}$ . Generally, higher  $\Delta T_{\text{lift}}$  and/or  $T_{\text{sink}}$  result in lower  $\omega_{\text{BFE,max}}$  and  $COP_{\text{HP,max}}$ , and the influences of  $T_{\text{sink}}$  weaken at higher  $\Delta T_{\text{lift}}$ . The largest values of  $\omega_{\text{BFE,max}}$  and  $COP_{\text{HP,max}}$  were 0.16 and 2.48, achieved at  $\Delta T_{\text{lift}} = 10^\circ\text{C}$  and  $T_{\text{sink}} = 110^\circ\text{C}$ . The smallest values of  $\omega_{\text{BFE,max}}$  and  $COP_{\text{HP,max}}$  were 0.04 and 1.39, achieved at  $\Delta T_{\text{lift}} = 30^\circ\text{C}$  and  $T_{\text{sink}} = 130^\circ\text{C}$ . Regarding the thermo-compressor, the ejector increased the low pressure of the SF vapor (i.e.,  $p_{\text{sat,SF}}$  at  $T_{\text{evap}}$ ) to moderate pressure (i.e.,  $p_{\text{sat,SF}}$  at  $T_{\text{sink}}$ ). For a specified  $T_{\text{sink}}$ , a higher  $\Delta T_{\text{lift}}$  provided a lower vapor pressure of the SF entering the BFE. For a specified  $\Delta T_{\text{lift}}$ , a higher  $T_{\text{sink}}$  required a higher vapor pressure of the SF discharged from the BFE. Therefore, higher  $\Delta T_{\text{lift}}$  and/or  $T_{\text{sink}}$  consumed more power provided by the kinetic energy of the PF, resulting in lower energy efficiencies of BFEs and HTHPs.

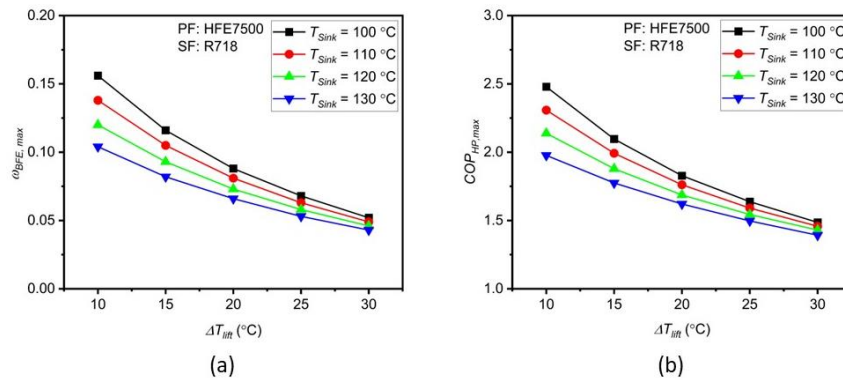


Fig. 4. The maximum performance of BFEs and BFE HTHPs. (a) Maximum entrainment ratio and (b) maximum COP.



#### 4.2. SFEs and SFE HTHPs

The  $T_{\text{HTE,opt}}$  for the maximum performance of SFEs and SFE HTHPs was 230°C for HFE7500 and 260°C for R718. Figures 5 and 6 show the performance of SFEs and SFE HTHPs operating with HFE7500 and R718, respectively. Similar to BFEs, higher  $\Delta T_{\text{lift}}$  and/or  $T_{\text{sink}}$  result in lower  $\omega_{\text{SFE,max}}$  and  $COP_{\text{HP,max}}$ . However, the influences of  $T_{\text{sink}}$  on  $\omega_{\text{SFE,max}}$  and  $COP_{\text{HP,max}}$  were less sensitive than those of BFEs, particularly for HFE7500 at higher  $\Delta T_{\text{lift}}$ , and for R718. SFEs with HFE7500 had higher  $\omega_{\text{SFE,max}}$  than SFEs with R718 because of the much higher molecular weight of HFE7500 than R718 [28]. However, HFE7500 provided lower  $COP_{\text{HP,max}}$  than R718. For HFE7500, the largest value of  $\omega_{\text{SFE,max}}$  was 2.86, and the largest value of  $COP_{\text{HP,max}}$  was 2.14, achieved at  $\Delta T_{\text{lift}} = 10^\circ\text{C}$  and  $T_{\text{sink}} = 130^\circ\text{C}$ . For R718, the largest value of  $\omega_{\text{SFE,max}}$  was 1.771, and the largest values of  $COP_{\text{HP,max}}$  was 2.67, also achieved at  $\Delta T_{\text{lift}} = 10^\circ\text{C}$  and  $T_{\text{sink}} = 130^\circ\text{C}$ .

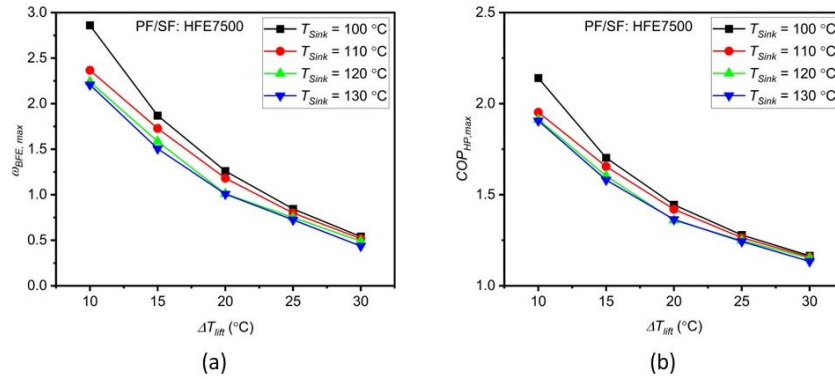


Fig. 5. The maximum performance of SFEs and SFE HTHPs with HFE7500. (a) Maximum entrainment ratio and (b) maximum COP.

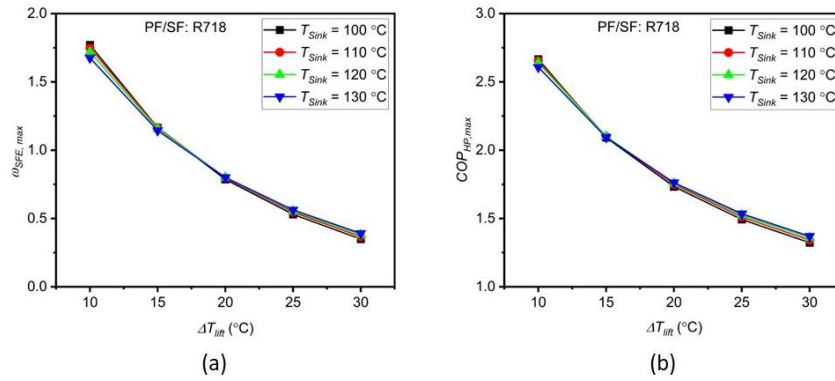


Fig. 6. The maximum performance of SFEs and SFE HTHPs with R718. (a) Maximum entrainment ratio and (b) maximum COP.

#### 4.3. Comparison of BFEs and SFEs

Figure 7 compares the performance of ejectors and ejector HTHPs with single and binary fluids. Generally,  $\omega_{\text{max}}$  of the BFEs was much lower than that of SFEs, but  $COP_{\text{HP,max}}$  of BFE HTHPs was comparable to that of SFE HTHPs. For SFEs, HFE7500 has larger  $\omega_{\text{SFE,max}}$  but smaller  $COP_{\text{HP,max}}$  than R718. The discrepancy in  $\omega_{\text{SFE,max}}$  and  $COP_{\text{HP,max}}$  is due to the difference in changed specific enthalpy of the PF in the HTE,  $\Delta h_{\text{PF}}$ , and the SF in the LTE,  $\Delta h_{\text{SF}}$ . The binary fluids have a much larger  $\Delta h_{\text{SF}}/\Delta h_{\text{PF}}$  but a much smaller  $\omega_{\text{SFE,max}}$ , as described in Table 3. According to Eq. (1),  $COP_{\text{HP,max}}$  is linearly related to the product of  $\omega_{\text{SFE,max}}$  and  $\Delta h_{\text{SF}}/\Delta h_{\text{PF}}$ . Therefore, BFE HTHPs and SFE HTHPs had comparable values of  $COP_{\text{HP,max}}$ . SFEs with R718 provided the best performance of HTHPs at a low  $\Delta T_{\text{lift}}$ , whereas BFEs with HFE7500/R718 only provided a slightly better performance of HTHPs at  $\Delta T_{\text{lift}} > 25^\circ\text{C}$ . This indicates that selecting HFE7500/R718 as a binary-fluid pair for BFE HTHPs cannot fully extract the technical potential of BFE HTHPs. Considering the system

simplification of ejector HTHPs, SFEs with R718 are recommended for heat-driven ejector HTHPs. In addition, operating a SFE HTHP with R718 in an open-loop system may improve  $\omega_{\text{SFE,max}}$ .

For SFE HTHPs with R718 operated at  $T_{\text{sink}} = 120^\circ\text{C}$  and  $\Delta T_{\text{lift}} = 10^\circ\text{C}$ – $30^\circ\text{C}$ , Carnot efficiencies (i.e., the second law efficiencies) ranged from 6.7% to 10.4%, which are much lower than those of conventional HTHPs—typically 40%–60% from experimental measurements [29].

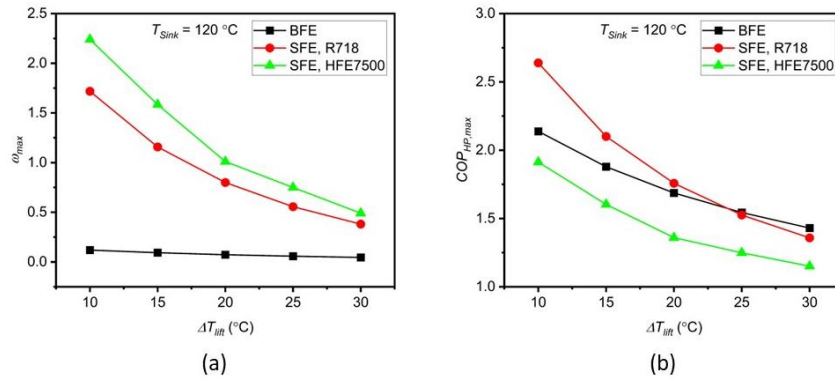


Fig. 7. Comparison of BFE HTHPs and SFE HTHPs. (a) Maximum entrainment ratio and (b) maximum COP.

Table 3. Working fluids for heat-driven ejector HTHPs

Ejectors	PF-SF	$T_{\text{HTE}} (^\circ\text{C})$	$T_{\text{sink}} (^\circ\text{C})$	$\Delta T_{\text{lift}} (^\circ\text{C})$	$\Delta h_{\text{SF}}/\Delta h_{\text{PF}}$	$\omega$	$\text{COP}_{\text{HP}}$
BFE	HFE7500-R718	240	120	10	9.50	0.12	2.14
SFE	HFE7500	230	120	10	0.41	2.24	1.91
SFE	R718	260	120	10	0.95	1.72	2.64

## 5. Conclusions

This study explored the technical potential of heat-driven ejector HTHPs. SFEs and BFEs were theoretically evaluated regarding the performance of ejector HTHPs. The entrainment ratios of ejectors were predicted with a geometry-free model. A thermodynamic model of an ejector HTHP was developed with mass and energy conservation equations. HFE7500 and R718 were selected as the working fluids for SFEs and BFEs. The performance of ejector HTHPs was investigated under the operation of  $T_{\text{sink}} = 100^\circ\text{C}$ – $130^\circ\text{C}$  and  $\Delta T_{\text{lift}} = 10^\circ\text{C}$ – $30^\circ\text{C}$ . The conclusions from this primary study are as follows:

- SFEs had better component-level performance than BFEs in terms of the entrainment ratio, and BFEs had a much smaller entrainment ratio than SFEs.
- HTHPs with BFEs and SFEs had comparable heating cycle performance.
- The binary-fluid pair of HFE7500 and R718 cannot fully extract the technical potential of BFEs. An SFE with R718 could be a candidate for heat-driven ejector HTHPs.
- The Carnot efficiency of heat-driven ejector HTHPs was much lower than the state-of-the-art electric-driven HTHPs

Future research will focus on

- Seeking binary-fluid pairs for BFEs to provide a large entrainment ratio and a large difference in the increased enthalpy in the HTE and LTE; and
- Identifying the deployment of steam ejector HTHPs in open-loop applications.

## NOMENCLATURE

BFE	binary-fluid ejector	(-)
COP	coefficient of performance	(-)
COND	condenser	(-)



EJT	ejector	(-)
GWP	global warming potential	(-)
$h$	enthalpy	(kJ/kg)
HTE	high-temperature evaporator	(-)
HTHP	high-temperature heat pump	(-)
LTE	low-temperature heat pump	(-)
$MW$	molecular weight	(kg/kmol)
$\dot{m}$	mass flow rate	(kg/s)
$NBP$	normal boiling point	(°C)
PF	primary fluid	(-)
$Q$	thermal capacity	(kW)
$T$	temperature	(°C)
SEP	separator	(-)
SFE	single-fluid ejector	(-)
SF	secondary fluid	(-)
$W$	power	(kJ/kg)

### Symbol

$\omega$	entrainment ratio	(-)
$\rho$	density	(kg/m <sup>3</sup> )
$\eta$	component efficiency	(-)
$x$	quality of vapor	(-)

### Subscript

$lv$	latent heat of evaporation
$opt$	optimum
$max$	maximum
$i, ii, iii, \dots$	state points within an ejector
$1, 2, 3, \dots$	state points within the loop of ejector heat pumps

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