

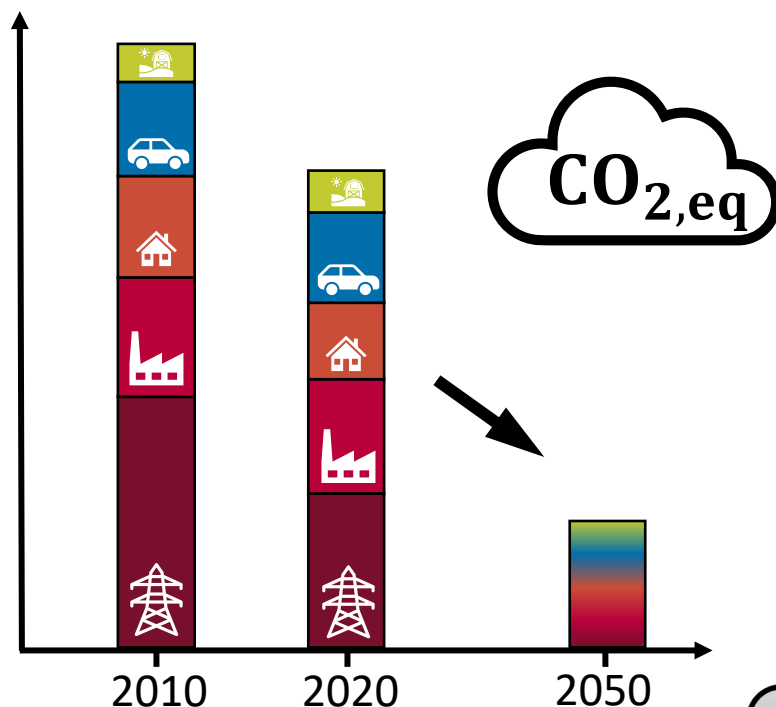
# Towards Integral Assessment of Heat Pumps and Refrigerants Using LCA

## A Case Study for the German Building Stock

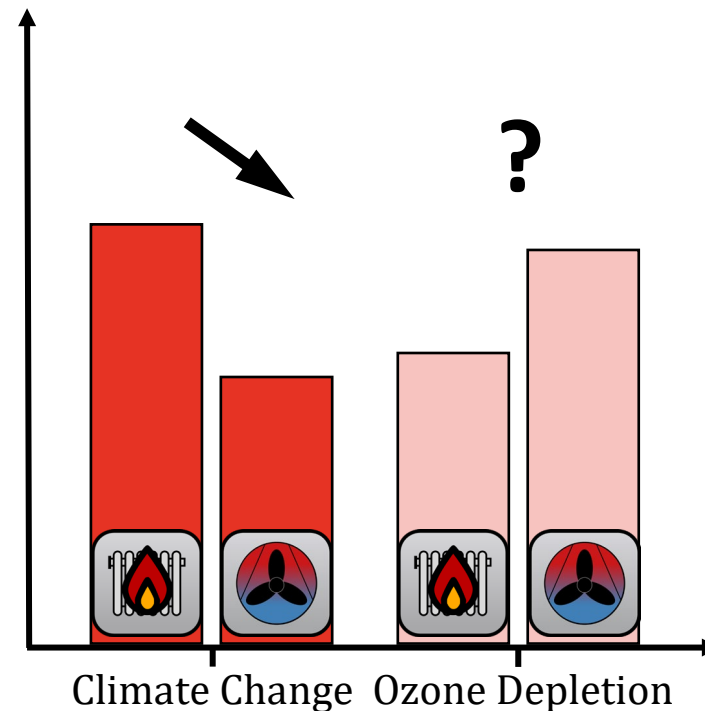
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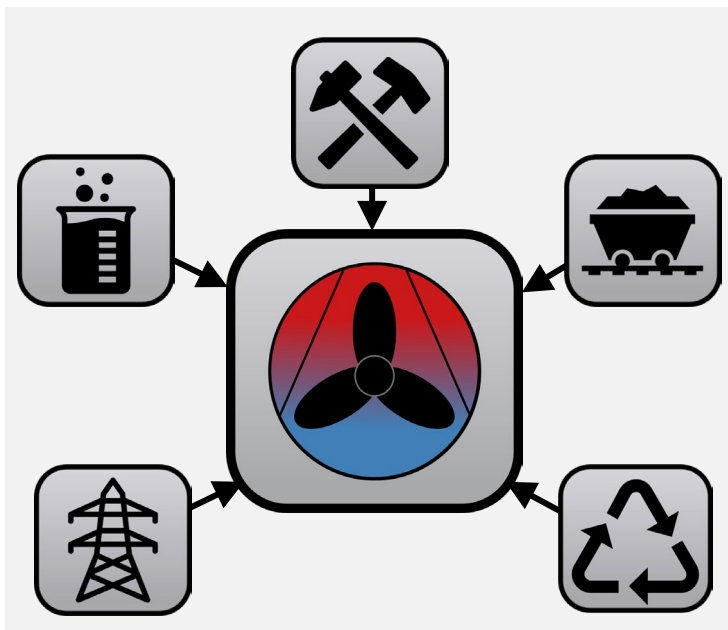
**Heat pumps** to decarbonize the residential heating sector



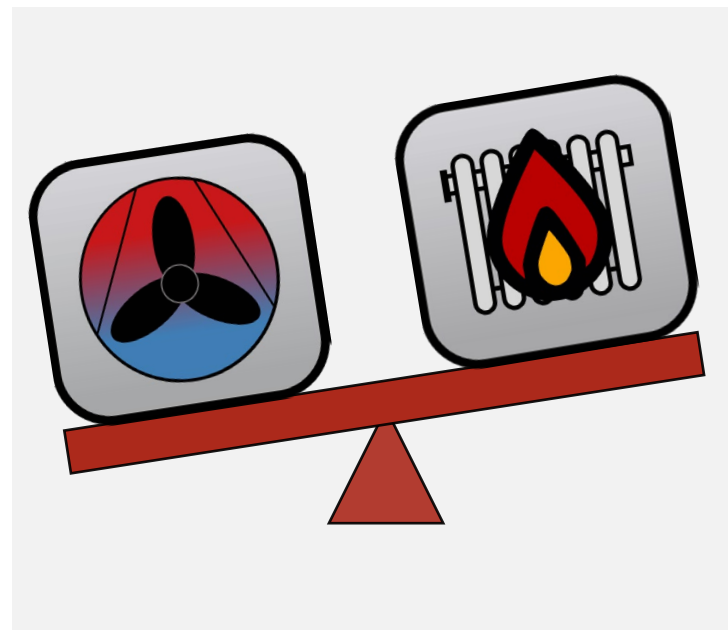
**Life Cycle Assessment (LCA)**<sup>[1]</sup> for a holistic environmental assessment

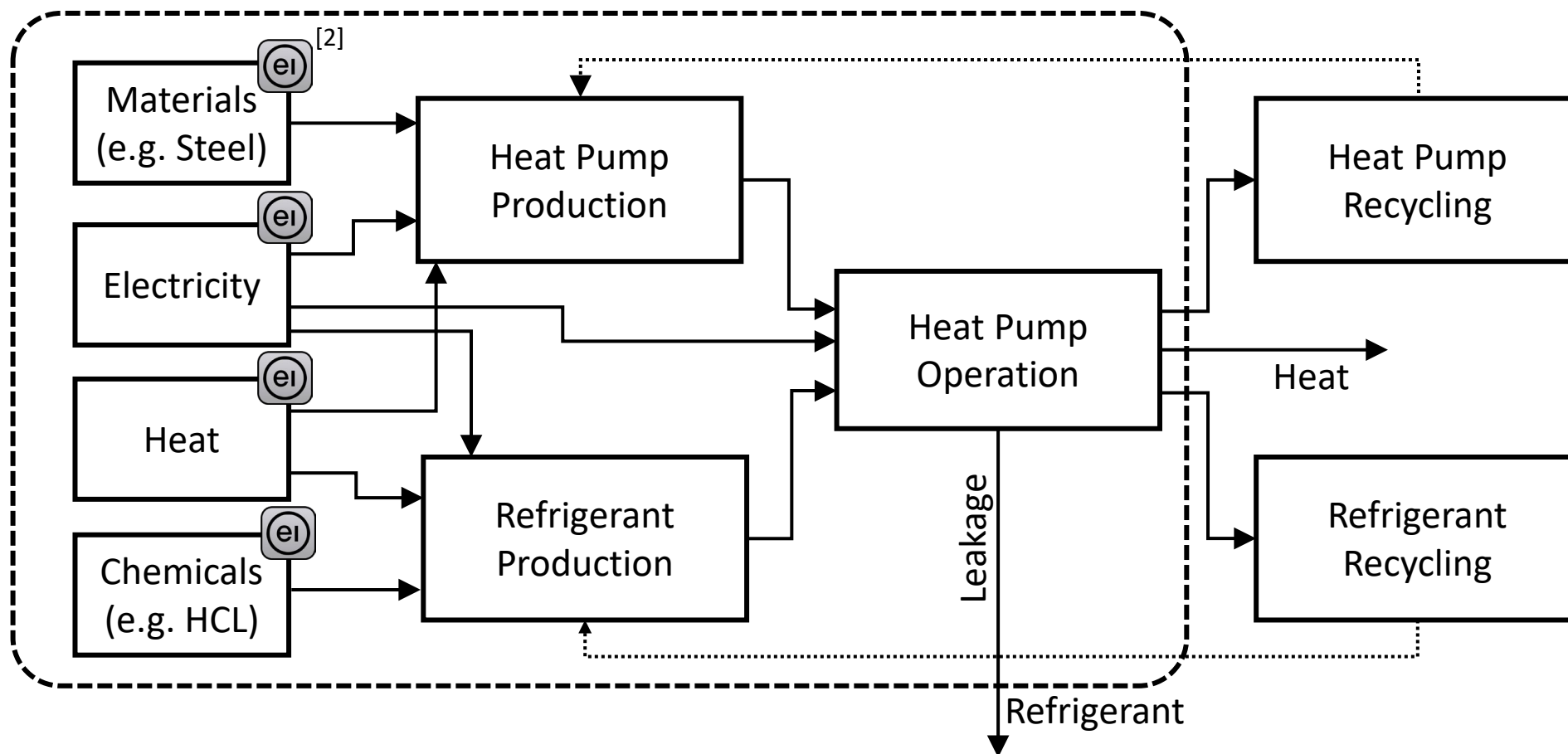


## 1 Life Cycle Assessment



## 2 Heat Pump vs. Gas Boiler

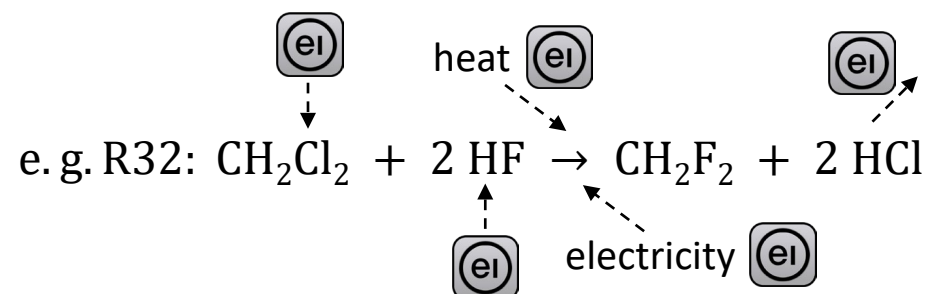
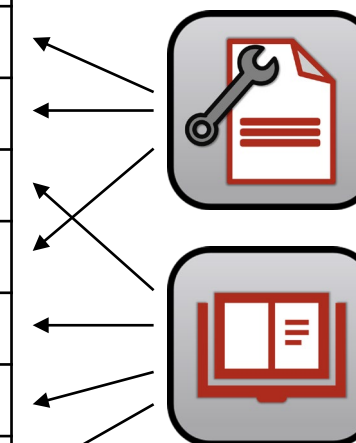




## Refrigerant Production

- Natural Refrigerants
  - Ecoinvent data
- R410A, R32, R1234yf
  - Modelling of production process<sup>[3-5]</sup>
- Specific refrigerant mass
  - Datasheets
  - UNEP report<sup>[6]</sup>

		$m_{ref,HP}$
R410A		
R32		
R1234yf		
R290		
R1270		
R600a		
R717		



Leakage →



- Assumed leakage rates<sup>[2]</sup>
  - Per year: 5 %
  - End of life (EOL): 30 %
- Refrigerant dependent characterization factors
  - E.g. Global Warming Potential (GWP)

	GWP
R410A	2256
R32	771
R1234yf	0,501
R290	0,02
R1270	1,8
R600a	4
R717	0

$$\begin{array}{c} \text{total refrigerant emitted} \\ \downarrow \\ m_{\text{ref,leakage}} \end{array} = \begin{array}{c} \text{leakage operation} \\ \nearrow \\ (n \cdot L_{\text{operation}} + L_{\text{EOL}}) \end{array} \cdot \begin{array}{c} \text{refrigerant mass HP} \\ \nearrow \\ m_{\text{ref,HP}} \end{array}$$

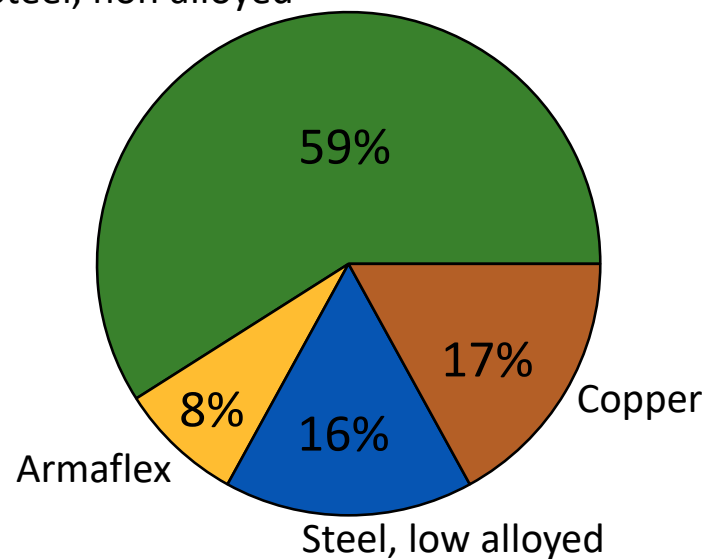
$\uparrow$  operating years       $\uparrow$  leakage EOL

## Heat Pump Production

- Mass composition
  - Based on an exemplary heat pump<sup>[7]</sup>
- Specific weight of 18 kg/kW
  - Based on data sheets 
- Heat pumps and subcomponents assembly
  - Generic metalworking data set 

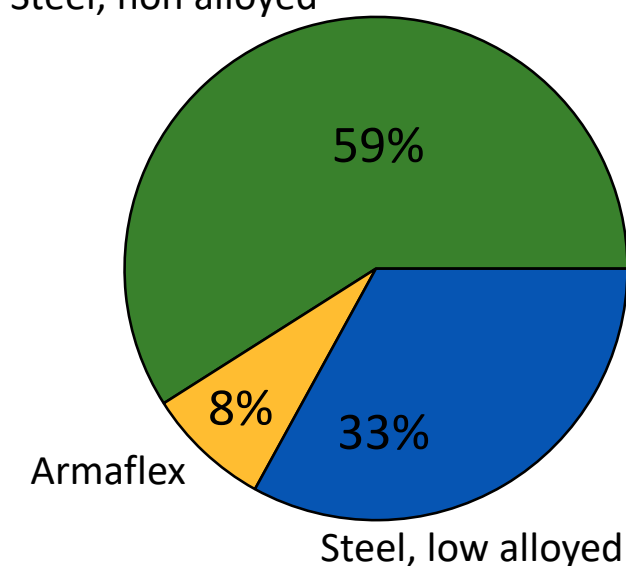
## HFC, HFO, HC

Steel, non alloyed



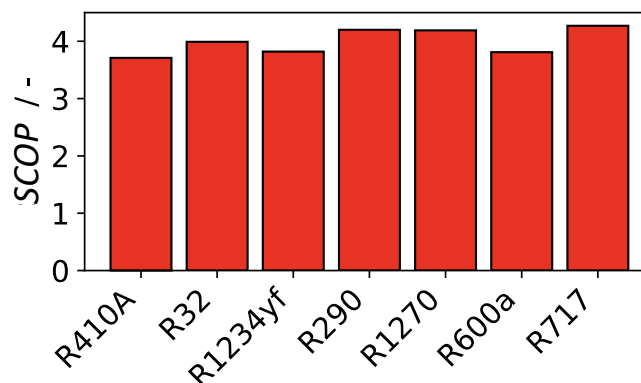
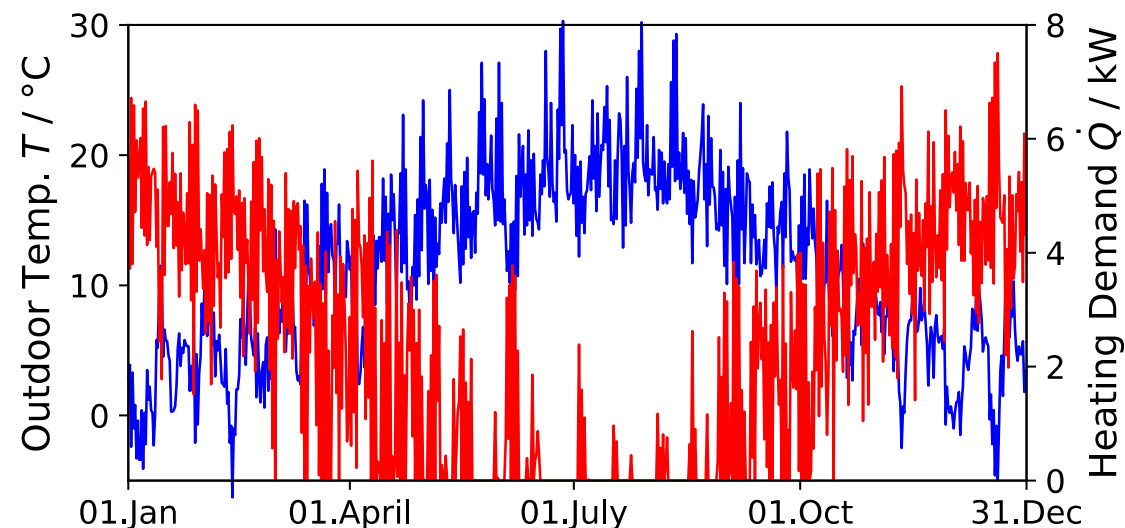
## R717 (Ammonia)

Steel, non alloyed



## Heat Pump Operation

- Annual temperature profile
  - Test Reference Year 2015
- Buildings heat demand
  - TEASER<sup>[8]</sup>: two-story single-family house
- Heat pump model<sup>[9]</sup>
  - Fluid dependent efficiency
  - Determines optimal COP by varying pressure levels

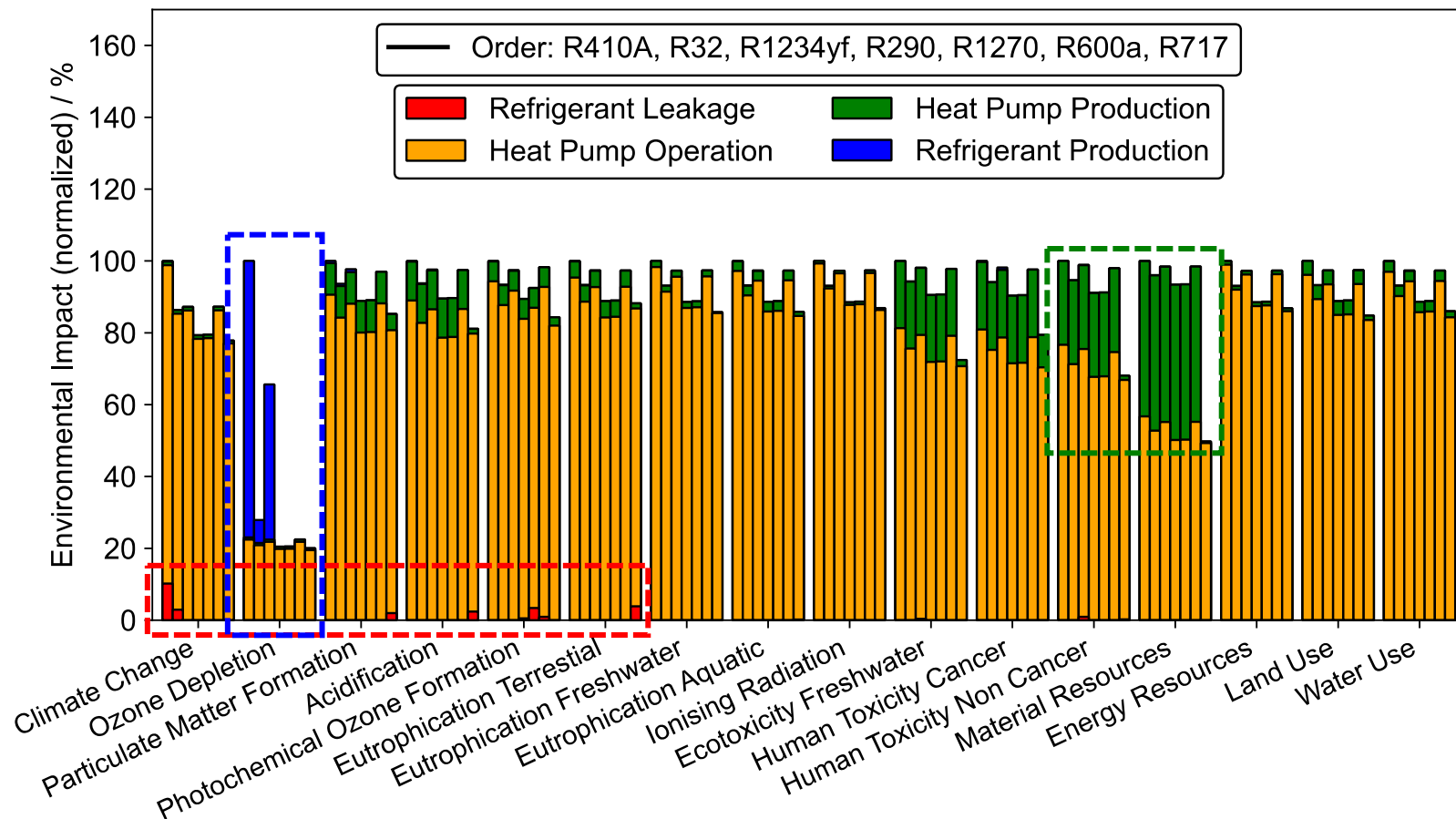


Refrigerant dependent required electrical input power





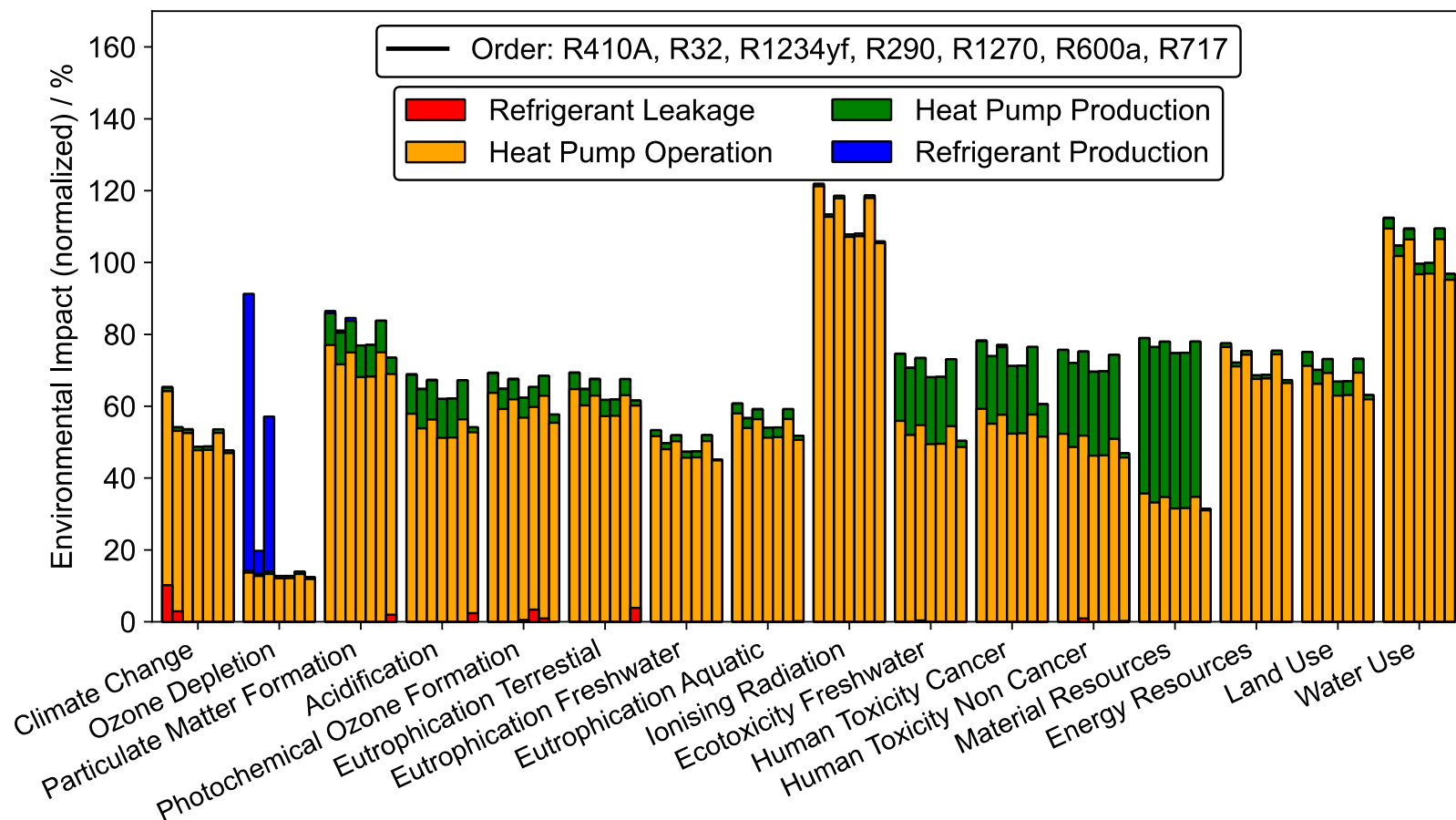
# Results: Environmental Impacts of a Heat Pump



## Findings

- Electricity demand biggest influencing factor
- Heat pump efficiency most important evaluation criterion
- Other life cycle stages only secondary influence

# Sensitivity Analysis: Influence of the Electricity Mix



## Findings

- Change in electricity mix → significant impact reduction
- Other life cycle stages gain relevance



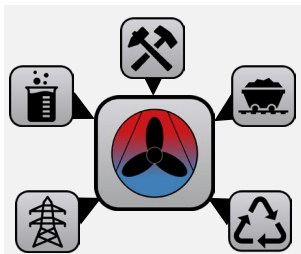
# Discussion: Gas Condensing Heating System vs Air-to-Water Heat Pump



	1	1 → 2	2
Climate Change	-30 %	-54 %	-79 %
Ozone Depletion			
Particulate Matter Formation			
Acidification			
Photochemical Ozone Formation			
Eutrophication Terrestrial			
Eutrophication Freshwater			
Eutrophication Aquatic			
Ionizing Radiation			
Ecotoxicity Freshwater			
Human Toxicity Cancer			
Human Toxicity Non Cancer			
Material Resources			
Energy Resources			
Land Use			
Water Use			

## Findings

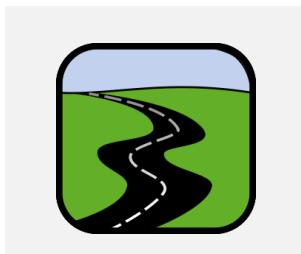
- Use of a heat pump leads to GHG emission reduction
- **But** Burden-Shifting towards other environmental categories
- Change in electricity mix reduces environmental impact
  - Burden-Shifting is inevitable



- Electricity demand during operation is the main influencing factor
- Efficiency of the HP most important evaluation criterion
- Other phases have only a secondary influence

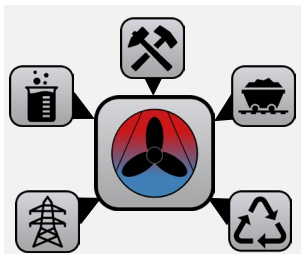


- GHG reduction when switching to HP is possible
- **But:** Burden shifting towards other environmental categories



- Investigation of environmental categories affected by burden shifting
- Include modelling of recycling process

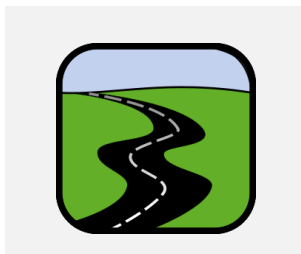
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- (2) G. Wernet, C. Bauer, B. Steubing, J. Reinhard, E. Moreno-Ruiz, and B. Weidema, “The ecoinvent database version 3 (part I): overview and methodology,” *International Journal of Life Cycle Assessment*, vol. 21, no. 9, pp. 1218–1230, 2016, doi: 10.1007/s11367-016-1087-8.
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- (9) C. Höges, V. Venzik, C. Vering, and D. Müller, “Bewertung alternativer Arbeitsmittel für Wärmepumpen im Gebäudesektor,” 2022, doi: 10.1007/s10010-022-00584-0.



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